# SAFETY DATA SHEET



WEICON F Epoxy Hardener

## SECTION 1: Identification of the substance/mixture and of the company/ undertaking

#### 1.1 Product identifier

| Product name | : WEICON F            |
|--------------|-----------------------|
| UFI          | : 🖉 C61-C00R-         |
| Product code | : 101502              |
| Color        | : <mark>Ø</mark> ray. |

WEICON F Epoxy Hardener

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

| Identified uses      |  |
|----------------------|--|
| Hardener for resins. |  |

#### 1.3 Details of the supplier of the safety data sheet

WEICON GmbH & Co. KG Königsberger Str. 255 48157 Münster Germany Phone: +49 251 93220 Fax: +49(0)251 / 9322 - 244 Internet: www.weicon.de e-mail address of person : msds@weicon.de responsible for this SDS

#### 1.4 Emergency telephone number

| Telephone number | : EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)            |
|------------------|---|
|                  | TRĂNSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44<br>1865 407333 (English) |

## **SECTION 2: Hazards identification**

#### 2.1 Classification of the substance or mixture

Product definition : Mixture

### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1, H317 Repr. 2, H361fd Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

| WEICON F Epoxy Hardener   |    |   |
|---|----|---|
| <b>SECTION 2: Hazards</b>   | ic | dentification   |
| Hazard pictograms   | :  |   |
| Signal word   | :  | Danger  |
| Hazard statements   | :  | <ul> <li>H302 - Harmful if swallowed.</li> <li>H314 - Causes severe skin burns and eye damage.</li> <li>H317 - May cause an allergic skin reaction.</li> <li>H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.</li> <li>H361fd - Suspected of damaging fertility. Suspected of damaging the unborn child.</li> <li>H412 - Harmful to aquatic life with long lasting effects.</li> </ul>   |
| Precautionary statements  |    |   |
| Prevention  | :  | <ul> <li>P201 - Obtain special instructions before use.</li> <li>P280 - Wear protective gloves, protective clothing and eye or face protection.</li> <li>P284 - Wear respiratory protection.</li> <li>P273 - Avoid release to the environment.</li> <li>P261 - Avoid breathing vapor.</li> <li>P270 - Do not eat, drink or smoke when using this product.</li> <li>P264 - Wash thoroughly after handling.</li> </ul>  |
| Response  | :  | <ul> <li>P308 + P313 - IF exposed or concerned: Get medical advice or attention.</li> <li>P304 + P340, P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor.</li> <li>P342 + P311 - If experiencing respiratory symptoms: Call a POISON CENTER or doctor.</li> <li>P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor.</li> <li>P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor.</li> <li>P363 - Wash contaminated clothing before reuse.</li> <li>P302 + P352 - IF ON SKIN: Wash with plenty of water.</li> <li>P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.</li> <li>P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.</li> </ul> |
| Storage   | :  | P405 - Store locked up.   |
| Disposal  | :  | P501 - Dispose of waste according to applicable legislation.  |
| Hazardous ingredients   | :  | <b>P</b> oly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-<br>polyethlyenepolyamines<br>piperazine [liquid]<br>2-piperazin-1-ylethylamine  |
| Supplemental label<br>elements  | :  | Not applicable.   |
| Annex XVII - Restrictions<br>on the manufacture,<br>placing on the market and<br>use of certain dangerous<br>substances, mixtures and<br>articles | :  | Not applicable.   |
| 2.3 Other hazards   |    |   |
| Product meets the criteria<br>for PBT or vPvB according<br>to Regulation (EC) No.<br>1907/2006, Annex XIII  | :  | This mixture does not contain any substances that are assessed to be a PBT or a vPvB.   |
| Other hazards which do not result in classification   | :  | None known.   |
| Date of issue/Date of revision  |    | : 21.10.2021 Date of previous issue : 10.08.2021 Version : 3.01 2/17  |

## **SECTION 3: Composition/information on ingredients**

| Product/ingredient name   | Identifiers   | %         | Regulation (EC) No.<br>1272/2008 [CLP]  | Туре    |
|---|---|-----------|---|---------|
| <b>Poly[oxy(methyl-1,2-ethanediyl)]</b> , α-<br>(2-aminomethylethyl)-ω-(2-aminomethylethoxy)- | REACH #:<br>01-2119557899-12<br>CAS: 9046-10-0  | ≥10 - ≤25 | Skin Corr. 1B, H314<br>Eye Dam. 1, H318<br>Aquatic Chronic 3,<br>H412   | [1]     |
| polyethlyenepolyamines  | REACH #:<br>01-2119487919-13<br>EC: 292-588-2<br>CAS: 90640-67-8<br>Index: 612-065-00-8 | ≥10 - ≤25 | Acute Tox. 4, H302<br>Acute Tox. 4, H312<br>Skin Corr. 1B, H314<br>Eye Dam. 1, H318<br>Skin Sens. 1, H317<br>Aquatic Chronic 3,<br>H412 | [1]     |
| 2,4,6-tris(dimethylaminomethyl)<br>phenol   | REACH #:<br>01-2119560597-27<br>EC: 202-013-9<br>CAS: 90-72-2<br>Index: 603-069-00-0    | ≤5        | Acute Tox. 4, H302<br>Skin Irrit. 2, H315<br>Eye Irrit. 2, H319   | [1]     |
| piperazine [liquid]   | REACH #:<br>01-2119480384-35<br>EC: 203-808-3<br>CAS: 110-85-0<br>Index: 612-057-01-1   | ≤5        | Skin Corr. 1B, H314<br>Eye Dam. 1, H318<br>Resp. Sens. 1, H334<br>Skin Sens. 1, H317<br>Repr. 2, H361fd                                 | [1] [2] |
| 2-piperazin-1-ylethylamine  | REACH #:<br>01-2119471486-30<br>EC: 205-411-0<br>CAS: 140-31-8<br>Index: 612-105-00-4   | ≤2,4      | Acute Tox. 4, H302<br>Acute Tox. 4, H312<br>Skin Corr. 1B, H314<br>Eye Dam. 1, H318<br>Skin Sens. 1, H317<br>Aquatic Chronic 3,<br>H412 | [1]     |
|   |   |           | See Section 16 for<br>the full text of the H<br>statements declared<br>above.   |         |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

#### Туре

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

## **SECTION 4: First aid measures**

#### 4.1 Description of first aid measures

Eye contact

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

## SECTION 4: First aid measures

| Inhalation                 | : Set medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure. |
|----------------------------|---|
| Skin contact               | : Get medical attention immediately. Call a poison center or physician. Wash with<br>plenty of soap and water. Remove contaminated clothing and shoes. Wash<br>contaminated clothing thoroughly with water before removing it, or wear gloves.<br>Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly<br>by a physician. In the event of any complaints or symptoms, avoid further exposure.<br>Wash clothing before reuse. Clean shoes thoroughly before reuse.   |
| Ingestion                  | : Get medical attention immediately. Call a poison center or physician. Wash out<br>mouth with water. Remove dentures if any. If material has been swallowed and the<br>exposed person is conscious, give small quantities of water to drink. Stop if the<br>exposed person feels sick as vomiting may be dangerous. Do not induce vomiting<br>unless directed to do so by medical personnel. If vomiting occurs, the head should<br>be kept low so that vomit does not enter the lungs. Chemical burns must be treated<br>promptly by a physician. Never give anything by mouth to an unconscious person.<br>If unconscious, place in recovery position and get medical attention immediately.<br>Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or<br>waistband.  |
| Protection of first-aiders | : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.   |

#### 4.2 Most important symptoms and effects, both acute and delayed

#### **Over-exposure signs/symptoms** Eye contact : Adverse symptoms may include the following: pain watering redness Inhalation : Adverse symptoms may include the following: wheezing and breathing difficulties asthma reduced fetal weight increase in fetal deaths skeletal malformations Skin contact : Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations : Adverse symptoms may include the following: Ingestion stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

#### 4.3 Indication of any immediate medical attention and special treatment needed

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|--------------------------------|--------------|------------------------|--------------|---------------------|
|--------------------------------|--------------|------------------------|--------------|---------------------|

## Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2015/830 - Germany

WEICON F Epoxy Hardener

| SECTION 4: First aid measures                     |   |  |
|---|---|--|
| Notes to physician                                | : In case of inhalation of decomposition products in a fire, symptoms may be delayed The exposed person may need to be kept under medical surveillance for 48 hours.  |  |
| Specific treatments                               | : No specific treatment.  |  |
| <b>SECTION 5: Firefigh</b>                        | ting measures   |  |
| 5.1 Extinguishing media                           |   |  |
| Suitable extinguishing media                      | : Use an extinguishing agent suitable for the surrounding fire.   |  |
| Unsuitable extinguishing media                    | : None known.   |  |
| 5.2 Special hazards arising f                     | rom the substance or mixture  |  |
| Hazards from the substance or mixture             | : In a fire or if heated, a pressure increase will occur and the container may burst.<br>This material is harmful to aquatic life with long lasting effects. Fire water<br>contaminated with this material must be contained and prevented from being<br>discharged to any waterway, sewer or drain.  |  |
| Hazardous combustion products                     | : Decomposition products may include the following materials:<br>carbon dioxide<br>carbon monoxide<br>nitrogen oxides<br>metal oxide/oxides   |  |
| 5.3 Advice for firefighters                       |   |  |
| Special protective actions for fire-fighters      | <ul> <li>Promptly isolate the scene by removing all persons from the vicinity of the incident i<br/>there is a fire. No action shall be taken involving any personal risk or without<br/>suitable training.</li> </ul>  |  |
| Special protective<br>equipment for fire-fighters | : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents. |  |
| SECTION 6: Accider                                | ntal release measures   |  |
| 6.1 Personal precautions, pr                      | otective equipment and emergency procedures   |  |
| For non-emergency<br>personnel                    | : No action shall be taken involving any personal risk or without suitable training.<br>Evacuate surrounding areas. Keep unnecessary and unprotected personnel from<br>entering. Do not touch or walk through spilled material. Do not breathe vapor or   |  |

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|---|---|---|
| 6.4 Reference to other sections                                 | : | See Section 1 for emergency contact information.<br>See Section 8 for information on appropriate personal protective equipment.<br>See Section 13 for additional waste treatment information.   |
| 6.3 Methods and materials<br>for containment and<br>cleaning up | : | Stop leak if without risk. Move containers from spill area. Dilute with water and mop<br>up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry<br>material and place in an appropriate waste disposal container. Dispose of via a<br>licensed waste disposal contractor.                  |
| 6.2 Environmental precautions                                   | : | Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.    |
| For emergency responders  | : | If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".   |
| personnel   |   | Evacuate surrounding areas. Keep unnecessary and unprotected personnel from<br>entering. Do not touch or walk through spilled material. Do not breathe vapor or<br>mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is<br>inadequate. Put on appropriate personal protective equipment. |

## **SECTION 7: Handling and storage**

The information in this section contains generic advice and guidance.

#### 7.1 Precautions for safe handling

| Protective measures                    | : Fut on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. |
|--|---|
| Advice on general occupational hygiene | : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.   |

#### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

| 7.3 Specific end use(s)    |                  |
|----------------------------|------------------|
| Recommendations            | : Not available. |
| Industrial sector specific | : Not available. |
| solutions                  |                  |

## **SECTION 8: Exposure controls/personal protection**

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

#### 8.1 Control parameters

#### **Occupational exposure limits**

| Product/ingredient na  | Exposure limit values   |  |
|--|---|--|
| piperazine [liquid]  | DFG MAC-values list (Germany, 8/2020). Skin sensitizer.<br>Inhalation sensitizer.   |  |
|  | <b>TRGS 900 OEL (Germany, 10/2020).</b><br>TWA: 0,1 mg/m³ 8 hours.<br>PEAK: 0,1 mg/m³ 15 minutes.   |  |
| procedures at of procedures at of procedures at of procedures at the process of t | PEAK: 0,1 mg/m <sup>3</sup> 15 minutes.<br>If this product contains ingredients with exposure limits, personal, workplace<br>atmosphere or biological monitoring may be required to determine the effectiven<br>of the ventilation or other control measures and/or the necessity to use respirato<br>protective equipment. Reference should be made to monitoring standards, such<br>the following: European Standard EN 689 (Workplace atmospheres - Guidance<br>the assessment of exposure by inhalation to chemical agents for comparison wit<br>limit values and measurement strategy) European Standard EN 14042 (Workplac<br>atmospheres - Guide for the application and use of procedures for the assessment<br>of exposure to chemical and biological agents) European Standard EN 482<br>(Workplace atmospheres - General requirements for the performance of proced<br>for the measurement of chemical agents) Reference to national guidance<br>documents for methods for the determination of hazardous substances will also |  |

## Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2015/830 - Germany

WEICON F Epoxy Hardener

## **SECTION 8: Exposure controls/personal protection**

## required.

| Product/ingredient name    | Туре | Exposure                 | Value                  | Population            | Effects  |
|----------------------------|------|--------------------------|------------------------|-----------------------|----------|
| polyethlyenepolyamines     | DNEL | Long term Dermal         | 0,25 mg/<br>kg bw/day  | General<br>population | Systemic |
|                            | DNEL | Long term<br>Inhalation  | 0,29 mg/m <sup>3</sup> | General<br>population | Systemic |
|                            | DNEL | Long term Oral           | 0,41 mg/<br>kg bw/day  | General<br>population | Systemic |
|                            | DNEL | Long term Dermal         | 0,57 mg/<br>kg bw/day  | Workers               | Systemic |
|                            | DNEL | Long term<br>Inhalation  | 1 mg/m³                | Workers               | Systemic |
|                            | DNEL | Short term Dermal        | 8 mg/kg<br>bw/day      | General<br>population | Systemic |
|                            | DNEL | Short term Oral          | 20 mg/kg<br>bw/day     | General<br>population | Systemic |
|                            | DNEL | Short term<br>Inhalation | 1600 mg/<br>m³         | General<br>population | Systemic |
|                            | DNEL | Short term<br>Inhalation | 5380 mg/<br>m³         | Workers               | Systemic |
|                            | DNEL | Long term Dermal         | 0,028 mg/<br>cm²       | Workers               | Local    |
|                            | DNEL | Long term Dermal         | 0,43 mg/<br>cm²        | General<br>population | Local    |
|                            | DNEL | Short term Dermal        | 1 mg/cm <sup>2</sup>   | General<br>population | Local    |
| piperazine [liquid]        | DNEL | Long term Dermal         | 0,014 mg/<br>kg bw/day | Workers               | Systemic |
|                            | DNEL | Short term Dermal        | 0,042 mg/<br>kg bw/day | Workers               | Systemic |
|                            | DNEL | Long term<br>Inhalation  | 0,1 mg/m³              | Workers               | Systemic |
|                            | DNEL | Short term<br>Inhalation | 0,3 mg/m³              | Workers               | Local    |
|                            | DNEL | Long term<br>Inhalation  | 0,3 mg/m³              | Workers               | Local    |
|                            | DNEL | Short term<br>Inhalation | 0,3 mg/m³              | Workers               | Systemic |
|                            | DNEL | Long term Oral           | 1,5 mg/kg<br>bw/day    | General<br>population | Systemic |
|                            | DNEL | Short term Dermal        | 2 %                    | Workers               | Local    |
| 2-piperazin-1-ylethylamine | DNEL | Long term Oral           | 0,3 mg/kg<br>bw/day    | General<br>population | Systemic |

| SECTION 8: Exposure contr | SECTION 8: Exposure controls/personal protection |                          |                        |                       |          |  |  |  |  |
|---------------------------|--|--------------------------|------------------------|-----------------------|----------|--|--|--|--|
|                           | DNEL   | Long term<br>Inhalation  | 0,9 mg/m³              | General<br>population | Systemic |  |  |  |  |
|                           | DNEL   | Short term Oral          | 1,5 mg/kg<br>bw/day    | General<br>population | Systemic |  |  |  |  |
|                           | DNEL   | Long term Dermal         | 1,7 mg/kg<br>bw/day    | General<br>population | Systemic |  |  |  |  |
|                           | DNEL   | Long term Dermal         | 3,3 mg/kg<br>bw/day    | Workers               | Systemic |  |  |  |  |
|                           | DNEL   | Long term<br>Inhalation  | 3,6 mg/m³              | Workers               | Systemic |  |  |  |  |
|                           | DNEL   | Short term<br>Inhalation | 5,3 mg/m³              | General<br>population | Systemic |  |  |  |  |
|                           | DNEL   | Short term Dermal        | 10 mg/kg<br>bw/day     | General<br>population | Systemic |  |  |  |  |
|                           | DNEL   | Short term Dermal        | 20 mg/kg<br>bw/day     | Workers               | Systemic |  |  |  |  |
|                           | DNEL   | Short term<br>Inhalation | 21,4 mg/m <sup>3</sup> | Workers               | Systemic |  |  |  |  |
|                           | DNEL   | Long term Dermal         | 0,003 mg/<br>cm²       | General<br>population | Local    |  |  |  |  |
|                           | DNEL   | Long term Dermal         | 0,006 mg/<br>cm²       | Workers               | Local    |  |  |  |  |
|                           | DNEL   | Short term Dermal        | 0,02 mg/<br>cm²        | General<br>population | Local    |  |  |  |  |
|                           | DNEL   | Short term Dermal        | 0,04 mg/<br>cm²        | Workers               | Local    |  |  |  |  |

#### **PNECs**

No PNECs available.

| 8.2 Exposure controls            |   |
|----------------------------------|---|
| Appropriate engineering controls | : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.  |
| Individual protection measu      | ires  |
| Hygiene measures                 | : Wash hands, forearms and face thoroughly after handling chemical products,<br>before eating, smoking and using the lavatory and at the end of the working period.<br>Appropriate techniques should be used to remove potentially contaminated clothing.<br>Contaminated work clothing should not be allowed out of the workplace. Wash<br>contaminated clothing before reusing. Ensure that eyewash stations and safety<br>showers are close to the workstation location. |
| Eye/face protection              | : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.                                |
| Skin protection                  |   |
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## **SECTION 8: Exposure controls/personal protection**

| Hand protection                 | : Chemical-resistant, impervious gloves complying with an approved standard should<br>be worn at all times when handling chemical products if a risk assessment indicates<br>this is necessary. Considering the parameters specified by the glove manufacturer,<br>check during use that the gloves are still retaining their protective properties. It<br>should be noted that the time to breakthrough for any glove material may be<br>different for different glove manufacturers. Recommended : 1 - 4 hours<br>(breakthrough time): nitrile rubber ; 4 - 8 hours (breakthrough time): Viton®/butyl<br>rubber |
|---------------------------------|---|
| Body protection                 | : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.   |
| Other skin protection           | : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.   |
| Respiratory protection          | : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter   |
| Environmental exposure controls | : Emissions from ventilation or work process equipment should be checked to<br>ensure they comply with the requirements of environmental protection legislation.<br>In some cases, fume scrubbers, filters or engineering modifications to the process<br>equipment will be necessary to reduce emissions to acceptable levels.   |

## **SECTION 9: Physical and chemical properties**

### 9.1 Information on basic physical and chemical properties

| <u>Appearance</u>                               |   |   |
|---|---|---|
| Physical state                                  | : | Liquid.   |
| Color   | : | <mark>Ø</mark> ray.   |
| Odor  | : | Bland.  |
| Odor threshold                                  | : | Not available.  |
| Melting point/freezing point                    | : | Not available.  |
| Initial boiling point and<br>boiling range      | : | Not available.  |
| Flammability (solid, gas)                       | : | Not available.  |
| Upper/lower flammability or<br>explosive limits | : | Not available.  |
| Flash point                                     | : | Closed cup: >100°C (>212°F) [Pensky-Martens]  |
| Auto-ignition temperature                       | : | Not applicable.   |
| Decomposition temperature                       | : | Not available.  |
| рН  | : | Not applicable.   |
| Viscosity                                       | : | Not available.  |
| Solubility(ies)                                 | : | <b>W</b> ery slightly soluble in the following materials: cold water and hot water. |
| Solubility in water                             | : | Not available.  |
| Miscible with water                             | : | No.   |
| Partition coefficient: n-octanol/               | : | Not applicable.   |
| water   |   |   |

## **SECTION 9: Physical and chemical properties**

|  |   | Vapor      | Pressu    | ire at 20°C   | Vap      | Vapor pressure at 5 |             |  |
|--|---|------------|-----------|---------------|----------|---------------------|-------------|--|
|  | Ingredient name   | mm Hg      | kPa       | Method        | mm<br>Hg | kPa                 | Method      |  |
|  | <b>ρ</b> αγ <sub>[</sub> oxy(methyl-1,2-ethanediyl)],<br>α-       | 0,68       | 0,091     | OECD 104      | 1,58     | 0,21                | OECD 104    |  |
|  | (2-aminomethylethyl)-ω-(2-aminomethylethoxy)-                     | -          |           |               |          |                     |             |  |
|  | 2,4,6-tris<br>(dimethylaminomethyl)<br>phenol                     | 0,06       | 0,008     | EU A.4        |          |                     |             |  |
|  | 2-piperazin-<br>1-ylethylamine                                    | 0,04       | 0,0053    |               |          |                     |             |  |
|  | Amines,<br>polyethylenepoly-,<br>triethylenetetramine<br>fraction | 0          | 0         | OECD 104      |          |                     |             |  |
| Evaporation rate                         | : Not available.  |            |           |               |          |                     |             |  |
| Relative density                         | : Not available.  |            |           |               |          |                     |             |  |
| Density                                  | : 2,5 g/cm³ [20°C (68   | °F)]       |           |               |          |                     |             |  |
| Vapor density                            | : Not available.  |            |           |               |          |                     |             |  |
| Explosive properties                     | : Not available.  |            |           |               |          |                     |             |  |
| Oxidizing properties                     | : Not available.  |            |           |               |          |                     |             |  |
| Particle characteristics                 |   |            |           |               |          |                     |             |  |
| Median particle size                     | : Not applicable.   |            |           |               |          |                     |             |  |
| 0.2 Other information                    |   |            |           |               |          |                     |             |  |
| SADT                                     | : Not available.  |            |           |               |          |                     |             |  |
| SAPT                                     | : Not available.  |            |           |               |          |                     |             |  |
| SECTION 10: Stabilit                     | y and reactivity  |            |           |               |          |                     |             |  |
| 0.1 Reactivity                           | : No specific test data rel                                       | ated to re | eactivity | available for | this pro | duct or its         | ingredients |  |
| 0.2 Chemical stability                   | : The product is stable.  |            |           |               |          |                     |             |  |
| 0.3 Possibility of<br>azardous reactions | : Under normal condition  | s of stora | ge and    | use, hazardo  | us react | ions will           | not occur.  |  |
| 0.4 Conditions to avoid                  | : No specific data.   |            |           |               |          |                     |             |  |
| 0.5 Incompatible materials               | : No specific data.   |            |           |               |          |                     |             |  |
| 10.6 Hazardous<br>decomposition products | : Under normal condition should not be produced                   |            | ge and    | use, hazardo  | us deco  | mpositio            | n products  |  |

## SECTION 11: Toxicological information

#### **11.1 Information on toxicological effects**

Acute toxicity

## **SECTION 11: Toxicological information**

| Product/ingredient name   | Result      | Species | Dose       | Exposure |
|---|-------------|---------|------------|----------|
| Oly[oxy(methyl-1,2-ethanediyl)],<br>α-<br>(2-aminomethylethyl)-ω-(2-aminomethylethoxy)- | LD50 Dermal | Rabbit  | 360 mg/kg  | -        |
| 2,4,6-tris<br>(dimethylaminomethyl)<br>phenol   | LD50 Dermal | Rat     | 1280 mg/kg | -        |
|   | LD50 Oral   | Rat     | 1673 mg/kg | -        |
| piperazine [liquid]   | LD50 Dermal | Rabbit  | 4000 mg/kg | -        |
|   | LD50 Oral   | Rat     | 1900 mg/kg | -        |

#### **Conclusion/Summary**

: Not available.

#### Acute toxicity estimates

| Route  | ATE value     |
|--------|---------------|
| Øral   | 1082,82 mg/kg |
| Dermal | 2469,39 mg/kg |

#### Irritation/Corrosion

| Product/ingredient name  | Result                   | Species | Score | Exposure           | Observation |
|--|--------------------------|---------|-------|--------------------|-------------|
| <b>Poly[oxy(methyl-1,2-ethanediyl)]</b> ,<br>α-<br>(2-aminomethylethyl)-ω-(2-aminomethylethoxy)- | Eyes - Severe irritant   | Rabbit  | -     | 100 mg             | -           |
| 2,4,6-tris<br>(dimethylaminomethyl)<br>phenol  | Eyes - Severe irritant   | Rabbit  | -     | 24 hours 50<br>ug  | -           |
|  | Skin - Mild irritant     | Rat     | -     | 0.025 MI           | -           |
|  | Skin - Severe irritant   | Rat     | -     | 0.25 MI            | -           |
|  | Skin - Severe irritant   | Rabbit  | -     | 24 hours 2<br>mg   | -           |
| piperazine [liquid]  | Eyes - Moderate irritant | Rabbit  | -     | 0.005 MI           | -           |
|  | Eyes - Severe irritant   | Rabbit  | -     | 24 hours 250<br>ug | -           |
|  | Eyes - Severe irritant   | Rabbit  | -     | 250 ug             | -           |
|  | Skin - Mild irritant     | Rabbit  | -     | 500 mg             | -           |
|  | Skin - Moderate irritant | Rabbit  | -     | 0.01 MI            | -           |
| 2-piperazin-1-ylethylamine   | Eyes - Moderate irritant | Rabbit  | -     | 24 hours 20<br>mg  | -           |
|  | Skin - Severe irritant   | Rabbit  | -     | 24 hours 5<br>mg   | -           |
| Conclusion/Summary   | : Not available.         |         |       |                    |             |
| <u>Sensitization</u>   |                          |         |       |                    |             |
| Conclusion/Summary   | : Not available.         |         |       |                    |             |
| <u>Mutagenicity</u>  |                          |         |       |                    |             |

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|  |             | gioai interniation   |
|--|-------------|--|
| Conclusion/Summary                           | :           | Not available.   |
| <b>Carcinogenicity</b>                       |             |  |
| Conclusion/Summary                           | :           | Not available.   |
| Reproductive toxicity                        |             |  |
| Conclusion/Summary                           | :           | Not available.   |
| <u>Teratogenicity</u>                        |             |  |
| Conclusion/Summary                           |             | Not available.   |
| Specific target organ toxici                 | <u>ty (</u> | <u>single exposure)</u>  |
| Not available.                               |             |  |
| <u>Specific target organ toxici</u>          | <u>ty (</u> | <u>repeated exposure)</u>  |
| Not available.                               |             |  |
| Aspiration hazard<br>Not available.          |             |  |
| Information on the likely routes of exposure | :           | Not available.   |
| Potential acute health effects               | <u>s</u>    |  |
| Eye contact                                  | :           | Causes serious eye damage.   |
| Inhalation                                   | :           | $\overline{M}$ ay cause allergy or asthma symptoms or breathing difficulties if inhaled. |
| Skin contact                                 | :           | Causes severe burns. May cause an allergic skin reaction.                                |
| Ingestion                                    | :           | Harmful if swallowed.  |
| Sumptoms related to the phy                  |             | cal, chemical and toxicological characteristics  |
| Eye contact                                  |             | Adverse symptoms may include the following:  |
| Lye contact                                  | •           | pain   |
|  |             | watering   |
| la halati an                                 | _           | redness  |
| Inhalation                                   | •           | Adverse symptoms may include the following:<br>wheezing and breathing difficulties       |
|  |             | asthma   |
|  |             | reduced fetal weight<br>increase in fetal deaths   |
|  |             | skeletal malformations   |
| Skin contact                                 | :           | Adverse symptoms may include the following:  |
|  |             | pain or irritation   |
|  |             | redness<br>blistering may occur  |
|  |             | reduced fetal weight   |
|  |             | increase in fetal deaths   |
| Ingestion                                    |             | skeletal malformations<br>Adverse symptoms may include the following:                    |
| ingestion                                    | •           | stomach pains  |
|  |             | reduced fetal weight   |
|  |             | increase in fetal deaths<br>skeletal malformations                                       |
|  |             |  |
| Delayed and immediate effect                 | <u>:ts</u>  | and also chronic effects from short and long term exposure                               |
| Short term exposure                          |             |  |
| Potential immediate<br>effects               | :           | Not available.   |
| Potential delayed effects                    | :           | Not available.   |
| Long term exposure                           |             |  |
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|  |             |  |

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| WEICON F Epoxy Hardener        |                     |
|--------------------------------|---------------------|
| <b>SECTION 11: Toxico</b>      | logical information |
| Potential immediate<br>effects | : Not available.    |
| Potential delayed effects      | : Not available.    |
| Potential chronic health eff   | <u>ects</u>         |
| Not available.                 |                     |
| 0                              |                     |

| Conclusion/Summary    | : Not available.  |
|-----------------------|---|
| General               | <ul> <li>Once sensitized, a severe allergic reaction may occur when subsequently exposed<br/>to very low levels.</li> </ul> |
| Carcinogenicity       | : No known significant effects or critical hazards.   |
| Mutagenicity          | : No known significant effects or critical hazards.   |
| Teratogenicity        | : Suspected of damaging the unborn child.   |
| Developmental effects | : No known significant effects or critical hazards.   |
| Fertility effects     | : Suspected of damaging fertility.  |
|                       |   |

Other information

: Not available.

## **SECTION 12: Ecological information**

#### 12.1 Toxicity

| Product/ingredient name   | Result                              | Species                    | Exposure |
|---------------------------|-------------------------------------|----------------------------|----------|
| -piperazin-1-ylethylamine | Acute LC50 2190000 µg/l Fresh water | Fish - Pimephales promelas | 96 hours |
| Conclusion/Summary        | : Not available.                    | •                          |          |

#### 12.2 Persistence and degradability

**Conclusion/Summary** : Not available.

#### 12.3 Bioaccumulative potential

| Product/ingredient name   | LogPow | BCF | Potential |
|---|--------|-----|-----------|
| <b>Poly[oxy(methyl-1,2-ethanediyl)]</b> ,<br><b>α-</b><br>(2-aminomethylethyl)-ω-(2-aminomethylethoxy)- |        | -   | low       |
| polyethlyenepolyamines  | -2,65  | -   | low       |
| 2,4,6-tris<br>(dimethylaminomethyl)<br>phenol   | 0,219  | -   | low       |
| 2-piperazin-1-ylethylamine  | -1,48  | -   | low       |

#### 12.4 Mobility in soil

| Soil/water partition coefficient (Koc) | : Not available. |
|--|------------------|
| Mobility                               | : Not available. |

#### 12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

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|--|--------------|----------------------|
|--|--------------|----------------------|

## **SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

#### 13.1 Waste treatment methods

| <u>Product</u>      |  |
|---------------------|--|
| Methods of disposal | : The generation of waste should be avoided or minimized wherever possible.<br>Disposal of this product, solutions and any by-products should at all times comply<br>with the requirements of environmental protection and waste disposal legislation<br>and any regional local authority requirements. Dispose of surplus and non-<br>recyclable products via a licensed waste disposal contractor. Waste should not be<br>disposed of untreated to the sewer unless fully compliant with the requirements of<br>all authorities with jurisdiction. |
| Hazardous waste     | : The classification of the product may meet the criteria for a hazardous waste.   |

The classification of the product may meet the criteria for a hazardous waste.

#### European waste catalogue (EWC)

| Waste code          | Waste designation   |  |  |  |
|---------------------|---|--|--|--|
| 08 04 09*           | waste adhesives and sealants containing organic solvents or other hazardous substances  |  |  |  |
| Packaging           |   |  |  |  |
| Methods of disposal | : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.  |  |  |  |
| Type of packaging   | European waste catalogue (EWC)  |  |  |  |
| 15 01 10*           | packaging containing residues of or contaminated by hazardous substances  |  |  |  |
| Special precautions | This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. |  |  |  |

## **SECTION 14: Transport information**

|   | ADR/RID  | IMDG   | ΙΑΤΑ   |
|---|--|--|--|
| 14.1 UN number                                    | UN2735   | UN2735   | UN2735   |
| 14.2 UN proper<br>shipping name<br>14.3 Transport | MINES, LIQUID,<br>CORROSIVE, N.O.S.<br>(Poly[oxy(methyl-1,2-ethanediyl)],<br>α-<br>(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-,<br>Amines, polyethylenepoly-,<br>triethylenetetramine fraction)<br>8 | MINES, LIQUID,<br>CORROSIVE, N.O.S.<br>(Poly[oxy(methyl-1,2-ethanediyl)],<br>α-<br>(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-,<br>Amines, polyethylenepoly-,<br>triethylenetetramine fraction)<br>8 | Amines, liquid, corrosive,         n.o.s.         (Poly[oxy(methyl-1,2-ethanediyl)],         α-         (2-aminomethylethyl)-ω-(2-aminomethylethoxy)-,         Amines, polyethylenepoly-,         triethylenetetramine fraction)         8 |
| hazard class(es)                                  |  | 1 A A A A A A A A A A A A A A A A A A A  |  |
| 14.4 Packing<br>group                             | M  | M  | M  |
| 14.5<br>Environmental<br>hazards                  | No.  | No.<br>Not available.  | No.  |
|   | Not available.   |  |  |

**Additional information** 

## **SECTION 14: Transport information**

| ADR/RID   | : | Hazard identification number 80<br>Limited guantity 5 L  |
|---|---|--|
|   |   | Special provisions 274   |
|   |   | Tunnel code (E)  |
|   |   | ADR Classification Code: C7  |
| IMDG  | : | Emergency schedules F-A, S-B<br>Special provisions 223, 274  |
| ΙΑΤΑ  | : | <b>Quantity limitation</b> Passenger and Cargo Aircraft: 5 L. Packaging instructions: 852.<br>Cargo Aircraft Only: 60 L. Packaging instructions: 856. Limited Quantities -<br>Passenger Aircraft: 1 L. Packaging instructions: Y841.<br><b>Special provisions</b> A3, A803 |
| 14.6 Special precautions for user                         | : | <b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.  |
| 14.7 Transport in bulk<br>according to IMO<br>instruments | : | Not available.   |

## **SECTION 15: Regulatory information**

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture <u>EU Regulation (EC) No. 1907/2006 (REACH)</u>

#### Annex XIV - List of substances subject to authorization

#### Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

#### Other EU regulations

Industrial emissions<br/>(integrated pollution<br/>prevention and control) -<br/>Air: Not listedIndustrial emissions<br/>(integrated pollution<br/>prevention and control) -<br/>Water: Not listed

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU) Not listed.

Persistent Organic Pollutants Not listed.

#### Seveso Directive

This product is not controlled under the Seveso Directive.

#### National regulations

## **SECTION 15: Regulatory information**

## Storage class (TRGS 510) : 8A

#### Hazardous incident ordinance

This product is not controlled under the Germany Hazardous Incident Ordinance.

#### Hazard class for water : 3

Technical instruction on air quality control

: **T**A-Luft Number 5.2.5: 22-33% TA-Luft Class I - Number 5.2.5: 21-30%

#### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### **Montreal Protocol**

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### **UNECE Aarhus Protocol on POPs and Heavy Metals**

Not listed.

#### **Inventory list**

| <u>Involutory not</u> |  |
|-----------------------|--|
| Australia             | : Not determined.  |
| Canada                | : Not determined.  |
| China                 | : All components are listed or exempted.                     |
| Europe                | : Not determined.  |
| Japan                 | : 🕅 components are listed or exempted.                       |
| New Zealand           | : All components are listed or exempted.                     |
| Philippines           | : Not determined.  |
| Republic of Korea     | : Not determined.  |
| Taiwan                | : Not determined.  |
| Turkey                | : Not determined.  |
| United States         | : Not determined.  |
| Viet Nam              | : All components are listed or exempted.                     |
| 15.2 Chemical Safety  | : This product contains substances for which Chemical Safety |

| 15.2 Chemical Safety | : | This product contains substances for which Chemical Safety Assessments are still |
|----------------------|---|--|
| Assessment           |   | required.  |

## **SECTION 16: Other information**

| Indicates information that had been set of the set o | as changed from previously issued version.                                    |
|---|---|
| Abbreviations and   | : ATE = Acute Toxicity Estimate   |
| acronyms  | CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. |
|   | 1272/2008]  |
|   | DMEL = Derived Minimal Effect Level   |
|   | DNEL = Derived No Effect Level  |
|   | EUH statement = CLP-specific Hazard statement                                 |
|   | N/A = Not available   |
|   | PBT = Persistent, Bioaccumulative and Toxic                                   |
|   | PNEC = Predicted No Effect Concentration                                      |
|   | RRN = REACH Registration Number   |
|   | SGG = Segregation Group   |
|   | vPvB = Very Persistent and Very Bioaccumulative                               |
| Procedure used to derive the  | classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]           |

## **SECTION 16: Other information**

| Classification          | Justification      |  |
|-------------------------|--------------------|--|
| Kcute Tox. 4, H302      | Calculation method |  |
| Skin Corr. 1B, H314     | Calculation method |  |
| Eye Dam. 1, H318        | Calculation method |  |
| Resp. Sens. 1, H334     | Calculation method |  |
| Skin Sens. 1, H317      | Calculation method |  |
| Repr. 2, H361fd         | Calculation method |  |
| Aquatic Chronic 3, H412 | Calculation method |  |

#### Full text of abbreviated H statements

| <b>⊮</b> 302 | Harmful if swallowed.   |
|--------------|---|
| H312         | Harmful in contact with skin.   |
| H314         | Causes severe skin burns and eye damage.                                    |
| H315         | Causes skin irritation.   |
| H317         | May cause an allergic skin reaction.  |
| H318         | Causes serious eye damage.  |
| H319         | Causes serious eye irritation.  |
| H334         | May cause allergy or asthma symptoms or breathing difficulties if inhaled.  |
| H361fd       | Suspected of damaging fertility. Suspected of damaging the<br>unborn child. |
| H412         | Harmful to aquatic life with long lasting effects.                          |

#### Full text of classifications [CLP/GHS]

| Acute Tox. 4<br>Aquatic Chronic 3<br>Eye Dam. 1<br>Eye Irrit. 2<br>Repr. 2<br>Resp. Sens. 1<br>Skin Corr. 1B<br>Skin Irrit. 2<br>Skin Sens. 1 |              | ACUTE TOXICITY - Category 4<br>AQUATIC HAZARD (LONG-TERM) - Category 3<br>SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1<br>SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2<br>TOXIC TO REPRODUCTION - Category 2<br>RESPIRATORY SENSITIZATION - Category 1<br>SKIN CORROSION/IRRITATION - Category 1B<br>SKIN CORROSION/IRRITATION - Category 2<br>SKIN SENSITIZATION - Category 1 |
|---|--------------|--|
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| Date of issue/ Date of revision   | : 21.10.2021 |  |
| Date of previous issue  | : 10.08.2021 |  |

#### Version

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

: 3.01

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.