



# FM 1000 SERIES LURICATING FLUIDS

### Lubricating Fluids for Food Processing Machinery

#### **Product Description**

FM 1000 series oils are highly effective extreme pressure capable food machinery lubricating fluids based on USP grade white oils for providing high performance under severe operating conditions.

Formulated with a selected blend of premium grade additives for high load carrying, high temperature oxidation and corrosion protection, these oils are designed for maximum performance under the most demanding operating conditions.

High degree of thermal & oxidation stability allows for extended lubrication, increase in re-lubrication intervals and reduction in lubricant costs.

Meet requirements of NSF H-1(lubricants with incidental food contact).

#### **Uses / Application**

- Food processing (H-1)
- Hydraulic systems
- Poultry processing
- Meat processing
- Circulating oils
- Breweries
- Pharmaceutical manufacturing machinery
- Lubrication of enclosed gears, chains, joints, guides, conveyors, roller bearings, valves

#### **Benefits**

- Reduce and protect gear teeth wear
- Improve efficiency and energy saving by way of lesser power consumption
- Excellent extreme pressure protection
- Outstanding thermal and oxidative stability
- Reduce lubricant consumption
- Prolong oil change intervals and extended drains
- Superior EP additives provide excellent load carrying
- Possess high shear stability
- Increase service life of equipment
- Reduce maintenance costs and downtime
- Low foaming tendencies
- Compatible with all commonly used elastomers, gaskets and sealing materials





## FM 1000 SERIES LURICATING FLUIDS

TECHNICAL PROPERTY											
Parameter	er Value										
FM Series	1000/22	1000/32	1000/46	1000/68	1000/100						
Base Oil	ase Oil Highly refined, high purity, USP grade white oils										
Specific Gravity	$0.80 \pm 0.05$	$0.80 \pm 0.05$	$0.80 \pm 0.05$	$0.80 \pm 0.05$	$0.80 \pm 0.05$	g/cc	ASTM D 1298				
Color	Colorless	Colorless	Colorless	Colorless	Colorless		Visual				
Viscosity, 40°C	20-24	30-35	40-48	60-74	90-110	mm²/s	ASTM D 445				
Viscosity, 100°C	4-6	5-6	6-8	9-11	11-14	mm²/s	ASTM D 445				
Viscosity Index	100	103	105	100	103		ASTM D 227				
Viscosity Class	22	32	46	68	100						
Pour Point °C	-21	-18	-21	-15	-15	°C	ASTM D 97				
Flash Point °C	+210	+215	+230	+250	+260	°C	ASTM D 92				
Copper Strip Corrosion Test	1a	1a	1a	1a	1a		ASTM D 130				

TECHNICAL PROPERTY								
Parameter			Unit	Standard				
FM Series	1000/150	1000/220	1000/320	1000/460	1000/680			
Base Oil Highly refined, high purity, USP grade white oils								
Specific Gravity	$0.84\!\pm\!0.05$	$0.84\!\pm\!0.05$	$0.84 \pm 0.05$	$0.84 \pm 0.05$	$0.84 \pm 0.05$	g/cc	ASTM D 1298	
Color	Colorless	Colorless	Colorless	Colorless	Colorless		Visual	
Viscosity, 40°C	135-165	200-240	290-350	420-500	620-740	mm²/s	ASTM D 445	
Viscosity, 100°C	15-18	18-22	28-35	33-45	41-46	mm²/s	ASTM D 445	
Viscosity Index	100	100	100	105	105		ASTM D 227	
Viscosity Class	150	220	320	460	680			
Pour Point °C	-18	-18	-18	-18	-20	°C	ASTM D 97	
Flash Point °C	+260	+260	+260	+260	+260	°C	ASTM D 92	
Copper Strip Corrosion Test	1a	1a	1a	1a	1a		ASTM D 130	

#### General

Use in well ventilated areas. Avoid continuous breathing of vapor and spray mist. In closed areas or areas with poor ventilation, use respiratory protection. For complete details on safety, short and long term exposure, refer to this product's safety data sheet (SDS).

#### Disposal

All used and unused product should be disposed of in accordance with state regulations.

#### Handling

Read instructions on the container label of the product before use. The product safety data sheet (SDS) contains the relevant information regarding personal protective equipment, safe use, physical and health hazards. Safety data sheet is available from ASV or your local ASV distributor.

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#### Available Packaging

5 liter, 30 liter

#### Shelf Life

36 months from date of manufacture in sealed condition.

#### **Limited Warranty**

The information and data contained in this sheet is accurate to the best of our knowledge or is obtained from sources, tests or experiences believed by us to be reliable and accurate. User is responsible for determining whether recommended ASV product is fit for a particular purpose. All products should be tested for suitability on a particular application prior to actual use. We make no representations of any kind. Data offered without warranty. Product manufactured is for industrial use only.

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