

AS 720 Spray

Welding spatter release agent

Product description

- Synthetic lubricant dispersed in a non-flammable solvent carrier and non-flammable carbon dioxide propellant

Applications

For prevention of spatter formation on:

- Nozzles
- Work pieces
- Torches
- Jigs

Features & benefits

- Prevents burning of welding spatters on contact tips and work pieces
- Provides long lasting anti adherent effect
- Improves surface finish
- Extends nozzle life

How to use

Shake can well before use. Do not spray on energized equipment, flame or electric arc. Always keep can away from sparks, flame, heat or similar sources of ignition. Spray from a distance of 8-10 inches. Spray outside and inside the welding torch before welding. Repeat the same every after every 8-10 welding operations. Spray evenly thin light coats on surface. Wipe off spatter with a light cloth or by slightly tapping the nozzle. Wipe surface clean after welding to allow post finishing or applying any other treatment.

Caution

Use with adequate ventilation.

Test	Unit	Result
Appearance		Aerosol propelled liquid
Description		Welding aide
Colour		Colorless
Odor		Mild solvent
Film type		Oily
Specific gravity concentrate	g/cm ³	>1.2
ISO VG grade		N/A
Evaporation rate		N/A
KB value		N/A
Dielectric strength		N/A
Plastic safe		No
Service temperature range	°C	N/A
Flash point	°C	None
Flammability class		No
Film thickness	Mils	N/A
Dry time, full dry	h	N/A
Dry time, tack free	h	N/A
Recoat	h	N/A
Method of removal		N/A
Four ball weld load	N	N/A
Four ball wear	mm	N/A
NSF category code		N/A
NSF number		N/A
Solubility in water		No
Coverage	m ² /can	N/A
Propellant		Carbon dioxide
Shelf life	months	36 from date of manufacture

N/A: not applicable

General

Use in well-ventilated areas. Avoid continuous breathing of vapor and spray mist. For complete details on safety, short and long term exposure, refer to this product's safety data sheet (SDS).

Handling

Read instructions on the container label of the product before use. The product safety data sheet (SDS) contains the relevant information regarding personal protective equipment, safe use, physical and health hazards.

Manufactured by:
ASV Multichemie Private Limited
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Disposal

All used and unused product should be disposed of in accordance with state regulations.

Limited warranty

Product manufactured is for industrial use only. The information and data contained in this sheet is accurate to the best of our knowledge or is obtained from sources, tests or experiences believed by us to be reliable and accurate. User is responsible for determining whether recommended ASV product is fit for a particular purpose. All products should be tested for suitability on a particular application prior to actual use. We make no representations of any kind. Data offered without warranty.

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